

ESAB Legierungszuschläge

ESAB Schweißzusätze			03/2021
Artikel-Nr.	AS Code	Legierungstyp	LZ (EURO/kg)
1161	03	308L, 308LSi, 308H	2,505
1162	04	347 ESW	2,731
1163	07	316L (SASC)	3,424
1165	11	309, 309L, 309Si, 309LSi	3,187
1166	11	309, 309L, 309Si, 309LSi	3,187
1171	10	309L ESW	3,102
1172	11	309, 309L, 309Si, 309LSi	3,187
1173	13	309LMo ESW	3,643
117G	11	309, 309L, 309Si, 309LSi	3,187
1182	18	430, 430Ti	0,818
1190	75	NiFeCr-1	8,151
1192	34	NiCrMo-3	13,469
1194	46	NiCu-7	10,004
1195	38	NiCr-3	11,866
1197	76	NiCrMo-7	13,897
1436	26	18 8 Mn	2,173
1530	03	308L, 308LSi, 308H	2,505
1531	06	316L, 316LSi, 316H	3,500
1534	26	18 8 Mn	2,173
1537	23	2209	3,064
1610	03	308L, 308LSi, 308H	2,505
1611	05	347, 347Si	2,431
1612	03	308L, 308LSi, 308H	2,505
1615	03	308L, 308LSi, 308H	2,505
1621	05	347, 347Si	2,431
1630	06	316L, 316LSi, 316H	3,500
1631	08	318, 318Si	3,510
1632	06	316L, 316LSi, 316H	3,500
1634	09	317L	3,971
1635	06	316L, 316LSi, 316H	3,500
1638	27	20 16 3 Mn L	3,815
1641	08	318, 318Si	3,510
1651	11	309, 309L, 309Si, 309LSi	3,187
1652	11	309, 309L, 309Si, 309LSi	3,187
1653	11	309, 309L, 309Si, 309LSi	3,187
1654	12	309Mo, 309LMo	3,975
1655	14	385	6,185
1670	15	310	4,229
1674	18	430, 430Ti	0,818
1675	16	312	2,572
1676	18	430, 430Ti	0,818
1677	18	430, 430Ti	0,818
1678	18	430, 430Ti	0,818
1679	19	410NiMo	1,537
1680	20	410	0,582
1681	18	430, 430Ti	0,818
1682	21	409, 409Nb	0,635
1683	18	430, 430Ti	0,818
1686	23	2209	3,064
1687	24	310LMo	4,578
1688	25	25 9 4 N L	3,294
1695	26	18 8 Mn	2,173
1697	26	18 8 Mn	2,173
1801	90	Al wire	0,673
1802	90	Al wire	0,673
1804	90	Al wire	0,673
1805	90	Al wire	0,673
1808	90	Al wire	0,673
1811	90	Al wire	0,673
1812	90	Al wire	0,673
1813	90	Al wire	0,673
1815	90	Al wire	0,673
1816	90	Al wire	0,673
1817	90	Al wire	0,673
1818	90	Al wire	0,673
1820	90	Al wire	0,673

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Artikel-Nr.	AS Code	Legierungstyp	LZ (EURO/kg)
1822	90	Al wire	0,673
1912	51	CuSi, CuAl, CuSn	7,921
1930	51	CuSi, CuAl, CuSn	7,921
1932	51	CuSi, CuAl, CuSn	7,921
1940	51	CuSi, CuAl, CuSn	7,921
1941	53	CuAl8Ni2	8,460
1946	54	CuAl8Ni6, CuMn13Al7	9,134
1949	48	CuNi	9,361
1981	33	NiCr23Mo16	8,579
1982	34	NiCrMo-3	13,469
1983	36	NiCrMo-4	11,826
1984	34	NiCrMo-3	13,469
1985	38	NiCr-3	11,866
1990	75	NiFeCr-1	8,151
1992	39	Ni-1	14,948
1993	46	NiCu-7	10,004
1F10	03	308L, 308LSi, 308H	2,505
2020	11	309, 309L, 309Si, 309LSi	3,187
2885	06	316L, 316LSi, 316H	3,500
2902	06	316L, 316LSi, 316H	3,500
2903	03	308L, 308LSi, 308H	2,505
2904	51	CuSi, CuAl, CuSn	7,921
2914	06	316L, 316LSi, 316H	3,500
2980	90	Al wire	0,673
2981	90	Al wire	0,673
2E22	23	2209	3,064
2E25	25	25 9 4 N L	3,294
2E308	03	308L, 308LSi, 308H	2,505
2E309LM	12	309Mo, 309LMo	3,975
2E309LT	11	309, 309L, 309Si, 309LSi	3,187
2E316	06	316L, 316LSi, 316H	3,500
3028	18	430, 430Ti	0,818
3401	20	410	0,582
340Y	26	18 8 Mn	2,173
3422	03	308L, 308LSi, 308H	2,505
3424	06	316L, 316LSi, 316H	3,500
35BA	03	308L, 308LSi, 308H	2,505
35BB	03	308L, 308LSi, 308H	2,505
35BX	03	308L, 308LSi, 308H	2,505
35CA	11	309, 309L, 309Si, 309LSi	3,187
35CB	11	309, 309L, 309Si, 309LSi	3,187
35CX	11	309, 309L, 309Si, 309LSi	3,187
35EA	12	309Mo, 309LMo	3,975
35EX	12	309Mo, 309LMo	3,975
35FA	06	316L, 316LSi, 316H	3,500
35FM	19	410NiMo	1,537
35FX	06	316L, 316LSi, 316H	3,500
35GA	09	317L	3,971
35GB	06	316L, 316LSi, 316H	3,500
35GC	16	312	2,572
35HA	05	347, 347Si	2,431
35HC	23	2209	3,064
35HD	25	25 9 4 N L	3,294
35KA	11	309, 309L, 309Si, 309LSi	3,187
35KC	06	316L, 316LSi, 316H	3,500
35KF	03	308L, 308LSi, 308H	2,505
35LN	34	NiCrMo-3	13,469
35N9	34	NiCrMo-3	13,469
35SD	21	409, 409Nb	0,635
35SF	18	430, 430Ti	0,818
35SH	18	430, 430Ti	0,818
35SJ	18	430, 430Ti	0,818
35SL	03	308L, 308LSi, 308H	2,505
35SM	11	309, 309L, 309Si, 309LSi	3,187
35SN	11	309, 309L, 309Si, 309LSi	3,187
35SP	06	316L, 316LSi, 316H	3,500

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ESAB Schweißzusätze			03/2021
Artikel-Nr.	AS Code	Legierungstyp	LZ (EURO/kg)
35SQ	50	Ni44Fe37Cr7	7,003
35SR	03	308L, 308LSi, 308H	2,505
35SS	11	309, 309L, 309Si, 309LSi	3,187
35ST	06	316L, 316LSi, 316H	3,500
35TA	05	347, 347Si	2,431
35UN	42	NiFe-CI, Ni 55	8,017
35YA	03	308L, 308LSi, 308H	2,505
35YB	06	316L, 316LSi, 316H	3,500
35ZA	34	NiCrMo-3	13,469
35ZC	34	NiCrMo-3	13,469
610Y	26	18 8 Mn	2,173
6120	03	308L, 308LSi, 308H	2,505
6125	03	308L, 308LSi, 308H	2,505
6130	03	308L, 308LSi, 308H	2,505
6134	03	308L, 308LSi, 308H	2,505
6135	03	308L, 308LSi, 308H	2,505
6137	03	308L, 308LSi, 308H	2,505
6138	03	308L, 308LSi, 308H	2,505
6145	03	308L, 308LSi, 308H	2,505
6150	03	308L, 308LSi, 308H	2,505
6180	05	347, 347Si	2,431
6181	05	347, 347Si	2,431
6185	05	347, 347Si	2,431
6186	05	347, 347Si	2,431
6195	03	308L, 308LSi, 308H	61.35 Cryo 2,505
6198	03	308L, 308LSi, 308H	2,505
6253	17	253MA	2,499
6320	06	316L, 316LSi, 316H	3,500
6325	06	316L, 316LSi, 316H	3,500
6330	06	316L, 316LSi, 316H	3,500
6331	06	316L, 316LSi, 316H	3,500
6334	06	316L, 316LSi, 316H	3,500
6335	06	316L, 316LSi, 316H	3,500
6341	06	316L, 316LSi, 316H	3,500
6380	08	318, 318Si	3,510
6385	08	318, 318Si	3,510
6398	06	316L, 316LSi, 316H	3,500
6430	09	317L	3,971
6498	11	309, 309L, 309Si, 309LSi	3,187
650B	03	308L, 308LSi, 308H	2,505
650U	06	316L, 316LSi, 316H	3,500
6512	06	316L, 316LSi, 316H	3,500
651B	06	316L, 316LSi, 316H	3,500
6525	06	316L, 316LSi, 316H	3,500
652B	16	312	2,572
652U	12	309Mo, 309LMo	3,975
6535	03	308L, 308LSi, 308H	2,505
6537	06	316L, 316LSi, 316H	3,500
653U	23	2209	3,064
654U	16	312	2,572
6557	11	309, 309L, 309Si, 309LSi	3,187
6656	16	312	2,572
6657	06	316L, 316LSi, 316H	3,500
6658	12	309Mo, 309LMo	3,975
6659	08	318, 318Si	3,510
6660	16	312	2,572
6661	06	316L, 316LSi, 316H	3,500
6663	11	309, 309L, 309Si, 309LSi	3,187
667P	03	308L, 308LSi, 308H	2,505
668P	06	316L, 316LSi, 316H	3,500
669P	11	309, 309L, 309Si, 309LSi	3,187
6695	16	312	2,572
6713	15	310	4,229
6715	15	310	4,229
6743	26	18 8 Mn	2,173
6745	26	18 8 Mn	2,173

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Artikel-Nr.	AS Code	ESAB Schweißzusätze		03/2021
		Legierungstyp		LZ (EURO/kg)
6750	23	2209		3,064
6751	23	2209		3,064
6753	23	2209		3,064
6755	23	2209		3,064
6759	23	2209		3,064
6760	11	309, 309L, 309Si, 309LSi		3,187
6762	11	309, 309L, 309Si, 309LSi		3,187
6766	11	309, 309L, 309Si, 309LSi		3,187
6769	11	309, 309L, 309Si, 309LSi		3,187
6770	12	309Mo, 309LMo		3,975
6771	12	309Mo, 309LMo		3,975
6775	11	309, 309L, 309Si, 309LSi		3,187
6783	24	310LMo		4,578
6791	11	309, 309L, 309Si, 309LSi		3,187
6815	20	410		0,582
6817	19	410NiMo		1,537
6825	19	410NiMo		1,537
6853	25	25 9 4 N L		3,294
6855	25	25 9 4 N L		3,294
6881	16	312		2,572
6882	16	312		2,572
6890	23	2209		3,064
6891	23	2209		3,064
6892	25	25 9 4 N L		3,294
6893	25	25 9 4 N L		3,294
6894	03	308L, 308LSi, 308H		2,505
6895	06	316L, 316LSi, 316H		3,500
6896	11	309, 309L, 309Si, 309LSi		3,187
6897	12	309Mo, 309LMo		3,975
6898	17	253MA		2,499
6899	14	385		6,185
6900	05	347, 347Si		2,431
6901	06	316L, 316LSi, 316H		3,500
6902	24	310LMo		4,578
6903	31	383		7,022
6925	27	20 16 3 Mn L		3,815
6933	14	385		6,185
9105	41	Ni-CI		11,255
9106	43	NiFe-CI electrode		6,289
9108	35	NiCrMo-3 electrode		8,383
9109	33	NiCr23Mo16		8,579
9110	29	NiCrFe-3		7,094
9112	79	NiCrCoMo-1 electrode		8,009
9113	80	NiCrMo-10 electrode		7,593
9114	81	NiCrMo-4 electrode		7,923
9173	35	NiCrMo-3 electrode		8,383
9205	40	Ni-1 electrode		9,716
9215	28	NiCrFe-2		7,421
9218	41	Ni-CI		11,255
9226	29	NiCrFe-3		7,094
9229	29	NiCrFe-3		7,094
9230	74	NiCrFe-7 electrode		6,677
9235	30	23-250 CKT		8,374
9255	37	NiCrMo-6		9,486
9258	44	NiFe-CI-A		6,012
9259	33	NiCr23Mo16		8,579
9260	43	NiFe-CI electrode		6,289
9278	45	NiCu-1		8,337
9286	47	NiCu-7 electrode		8,305
9401	59	CuSn7		5,112
9425	59	CuSn7		5,112
9435	49	CuNi electrode		6,361
970B	41	Ni-CI		11,255
970U	41	Ni-CI		11,255
971U	44	NiFe-CI-A		6,012
S161	03	308L, 308LSi, 308H		2,505

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Artikel-Nr.	AS Code	ESAB Schweißzusätze		03/2021
		Legierungstyp		LZ (EURO/kg)
S162	05	347, 347Si		2,431
S163	07	316L (SASC)		3,424
S164	23	2209		3,064
S165	11	309, 309L, 309Si, 309LSi		3,187
S166	11	309, 309L, 309Si, 309LSi		3,187
S167	09	317L		3,971
S168	24	310LMo		4,578
S169	14	385		6,185
S171	11	309, 309L, 309Si, 309LSi		3,187
S172	11	309, 309L, 309Si, 309LSi		3,187
S173	11	309, 309L, 309Si, 309LSi		3,187
S174	25	25 9 4 N L		3,294
S175	11	309, 309L, 309Si, 309LSi		3,187
S176	64	29 8 2 CrNiMo		2,805
S179	14	385		6,185
S190	75	NiFeCr-1		8,151
S191	73	NiCrFe-7		9,664
S192	34	NiCrMo-3		13,469
S195	38	NiCr-3		11,866
S610	03	308L, 308LSi, 308H		2,505
S612	03	308L, 308LSi, 308H		2,505
S615	03	308L, 308LSi, 308H		2,505
S616	17	253MA		2,499
S621	05	347, 347Si		2,431
S630	06	316L, 316LSi, 316H		3,500
S632	06	316L, 316LSi, 316H		3,500
S633	06	316L, 316LSi, 316H		3,500
S634	09	317L		3,971
S651	11	309, 309L, 309Si, 309LSi		3,187
S653	11	309, 309L, 309Si, 309LSi		3,187
S654	12	309Mo, 309LMo		3,975
S655	69	385S		6,155
S656	31	383		7,022
S657	11	309, 309L, 309Si, 309LSi		3,187
S659	11	309, 309L, 309Si, 309LSi		3,187
S661	64	29 8 2 CrNiMo		2,805
S662	65	18 13 2 CrNiCu		2,944
S669	64	29 8 2 CrNiMo		2,805
S671	15	310		4,229
S672	61	16 5 1 CrNi		1,566
S676	18	430, 430Ti		0,818
S686	23	2209		3,064
S687	24	310LMo		4,578
S688	25	25 9 4 N L		3,294
S689	22	27 7 5 L		3,388
S690	23	2209		3,064
S695	26	18 8 Mn		2,173
S697	26	18 8 Mn		2,173
S6KU	63	20 5 3 CrNiMo		2,082
S6ME	62	18 16 CrNiCu		3,407
S979	78	NiCrCoMo-1		11,953
S981	33	NiCr23Mo16		8,579
S983	36	NiCrMo-4		11,826
S984	70	NiCrMo-3S		13,469
S985	38	NiCr-3		11,866
S986	73	NiCrFe-7		9,664
S987	77	NiCrMo-10		13,321
S988	82	NiCrMo-14		14,851
S990	75	NiFeCr-1		8,151
SESS	68	24 16 3 L		4,479
SF10	03	308L, 308LSi, 308H		2,505
SF21	05	347, 347Si		2,431
SF30	06	316L, 316LSi, 316H		3,500
SN33	06	316L, 316LSi, 316H		3,500
XG6170	17	253MA		2,499
XM1161	03	308L, 308LSi, 308H		2,505

ESAB Legierungszuschläge

ESAB Schweißzusätze			03/2021
Artikel-Nr.	AS Code	Legierungstyp	LZ (EURO/kg)
XM1162	04	347 ESW	2,731
XM1163	07	316L (SASC)	3,424
XM1165	11	309, 309L, 309Si, 309LSi	3,187
XM1166	11	309, 309L, 309Si, 309LSi	3,187
XM1171	10	309L ESW	3,102
XM1172	11	309, 309L, 309Si, 309LSi	3,187
XM1173	13	309L Mo ESW	3,643
XMS161	03	308L, 308LSi, 308H	2,505
XMS162	05	347, 347Si	2,431
XMS163	07	316L (SASC)	3,424
XMS164	23	2209	3,064
XMS165	11	309, 309L, 309Si, 309LSi	3,187
XMS166	11	309, 309L, 309Si, 309LSi	3,187
XMS167	09	317L	3,971
XMS168	24	310L Mo	4,578
XMS169	14	385	6,185
XMS171	11	309, 309L, 309Si, 309LSi	3,187
XMS172	11	309, 309L, 309Si, 309LSi	3,187
XMS173	11	309, 309L, 309Si, 309LSi	3,187
XMS174	25	25 9 4 N L	3,294
XMS175	11	309, 309L, 309Si, 309LSi	3,187
XMS176	64	29 8 2 CrNiMo	2,805
XMS179	14	385	6,185
XMS190	75	NiFeCr-1	8,151
XMS191	73	NiCrFe-7	9,664
XMS192	34	NiCrMo-3	13,469
XMS195	38	NiCr-3	11,866
1224	L74	S2Mo	12.24
1234	L74	S3Mo	12.34
131S	L34	SCrMo1	13.10 SC
132S	L27	SCrMo2	13.20 SC
1324	L71	SZ	13.24
1327	L68	S2Ni2	13.27
1333	L21	SCrMo5	13.33
1335	L77	S CrMo91	13.35
1336	L43	S2Ni1Cu	13.36
1340	L66	S3Ni1Mo	13.40
1343	L38	S3Ni2,5CrMo	13.43
1344	L46	S3Ni1,5CrMo	13.44
1349	L65	S2Ni3	13.49
1364	L64	SZ	13.64
1V24	L49	0,9Ni	Tub. 15.24S
1V25	L48	2,5Ni	Tub. 15.25S
1V27	L78	Ni2,5Mo	OK Tubrodur 15.27S
1V40	L79	Cr3,5	OK Tubrodur 35 S M
1V42	L80	Cr4Mo	OK Tubrodur 40 S M
1V73	L81	Cr13Ni2,5Mo1,5	OK Tubrodur 13Cr G
1V91	L04	22/4/1	OK Tubrodur 23Cr S
1309	L73	G/W MoSi	13.09
1B09	L74	G MoSi	13.09
1B08	L74	G MoSi	13.09
1312	L35	G/W CrMo1Si	13.12
1B12	L35	G CrMo1Si	13.12
1316	L33	G/W (CrMo1)	13.16
1B16	L33	G/W (CrMo1)	13.16
1322	L27	W CrMo2Si	13.22
1B22	L27	G CrMo2Si	13.22
1323	L72	(Ni1)	13.23
1B26	L69	G 0 (NiCu)	13.26
1326	L70	W 0 (NiCu)	13.26
1328	L67	G/W 2Ni2	13.28
1329	L45	G Mn3Ni1CrMo	13.29
1B13	L40	G/W Mn3NiCrMo	55
1313	L40	G/W Mn3NiCrMo	55
1B29	L45	G Mn3Ni1CrMo	69
1B31	L44	G Mn4Ni2CrMo	79

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Artikel-Nr.	AS Code	Legierungstyp		LZ (EURO/kg)
1B96	L42	G Mn4Ni2CrMo	89	0,640
1332	L22	W CrMo5Si	13.32	0,350
1337	L16	W CrMo9	13.37	0,570
1338	L17	W CrMo91	13.38	0,690
1389	L37		13.89	0,040
1390	L76		13.90	0,060
1391	L14	S Fe8	13.91	0,290
1560	L47	Fe9	OK Tubrodur 13Mn O/G	0,610
1565	L82	Cr16Ni2Mo1	OK Tubrodur 15CrMn O/G	1,080
1573	L81	Cr13Ni2,5Mo1,5	OK Tubrodur 13Cr G	1,340
1471	L84	Cr18Ni8Mn	OK Tubrodur 200 O D	2,510
1541	L26	Cr3	OK Tubrodur 30 O M	0,097
1543	L85	Ni2Cr1Mo	OK Tubrodur 35 O M	0,630
1470	L86	Cr21Mo3,5	OK Tubrodur 55 O A	1,660
1584	L87	Cr2Mo	OK Tubrodur 53 G M	0,180
1550	L88	Cr6Mo1	OK Tubrodur 60 G M	0,460
2587	L89	Cr17Mo1	PZ 6163	0,840
35XA	L58	1Ni	Dual Shield 55	0,182
1403	L78	Mn2NiMo	OK Tubrodur 14.03	0,600
1509	L78	2NiMo	OK Tubrodur 15.09	0,600
35XD	L78		Dual Shield 69	0,600
35LL	L78	Mn2NiMo	Coreweld 69 LT H4	0,600
35JM	L38		Coreweld 89	0,670
35C3	L73	MoL	Dual Shield MoL	0,150
35C1	L35	CrMo1	Dual Shield CrMo1	0,180
35C2	L27	CrMo2	Dual Shield CrMo2	0,370
2665	L73	MoL	PZ 6222	0,150
2590	L12	410NiMo	PZ6166	1,440
4808	L58	Ni1	OK 48.08	0,182
7308	L57	NiCu	OK 73.08	0,178
7368	L55	Ni2,5	OK 73.68	0,485
7446	L54	Mo	OK 74.46	0,147
7470	L53	Mo	OK 74.70	0,118
7478	L53	Mo	OK 74.78	0,118
2P70	L50	NiMo	Pipeweld 7010+	0,154
7486	L52	Ni1Mo	OK 74.86	0,259
7575	L41	Ni2MoCr	OK 75.75	0,573
7578	L39	Ni3MoCr	OK 75.78	0,796
7616	L31	Cr1Mo	OK 76.16	0,218
7618	L32	Cr1Mo	OK 76.18	0,215
7785	L32	Cr1Mo	Filarc KV5L	0,215
7626	L28	Cr2Mo1	OK 76.26	0,392
7628	L28	Cr2Mo1	OK 76.28	0,392
7635	L23	Cr5Mo	OK 76.35	0,326
7698	L15	Cr9Mo1	OK 76.98	0,705
7769	L61	Ni1	Filarc 88S	0,162
7770	L61	Ni1	Filarc 76S	0,162
7775	L62	Ni2Mo	Filarc 118	0,561
7777	L60	Ni1Mo	Filarc 98S	0,308
7779	L59	Mo	Filarc KV2	0,147
7781	L28	Cr2Mo1L	Filarc KV3L	0,392
7783	L24	Cr5Mo	Filarc KV4L	0,326
7816	L36	Cr1Mo	OK 78.16	0,089
7913	L63	Ni1,5	Filarc 108MP	0,323
8327	L26	Cr3	OK 83.27	0,097
8328	L26	Cr3	OK Weartrode 30	0,097
8329	L26	Cr3	OK Weartrode 30 HD	0,097
8017	L20	Cr6	OK Weartrode 55	0,190
8350	L21	Cr6Mo	OK Weartrode 50	0,356
8013	L90	Cr2Mo0,5V0,5	OK Weartrode 40	0,210
8353	L18	Cr7Mo1	OK 83.53	0,603
8365	L29	Cr2	OK Weartrode 60	0,061
8442	L11	Cr13	OK 84.42	0,391
8452	L11	Cr13	OK 84.52	0,391
8016	L11	Cr13	OK Weartrode 50 T	0,391
8458	L13	Cr10	OK Weartrode 55 HD	0,301

ESAB Legierungszuschläge

ESAB Schweißzusätze				03/2021
Artikel-Nr.	AS Code	Legierungstyp		LZ (EURO/kg)
8478	L00	Cr33	OK Weartrode 60 T	0,991
8480	L03	Cr23Mo7	OK Weartrode 65 T	2,740
8484	L20	Cr6	OK Weartrode 62	0,190
8558	L30	Cr2	OK Tooltrode 50	0,055
8565	L25	Cr5Mo7	OK Tooltrode 60	2,331
8628	L51	MnNi	OK 14MnNi	0,707
8630	L06	MnCrNi	OK 86.30	0,843
1115	L05	B Ni 6082 (NiCr20Mn3Nb)	OK Band 11.15	14,730
1121	L75	Cr5Mo3	OK Band 11.21	1,040
1123	L08	Cr15Mo1,7	OK Band 11.23	0,950
1158	L01	Cr32Ni27Mn	OK Band 11.58	6,410
1184	L19	Cr6,5Ni0,5Mo1,7W1,7	OK Band 11.84	0,800
1185	L09	Cr14Ni2Mo1,25VNb	OK Band 11.85	1,190
1121	L75	CRMo5 3	OK Band 11.21	1,040